# WPD Quality Criteria Summary (Revised)

Marshalls – WPD Quality Criteria – Revised Summary

Core Product Standards:  
- Units must have straight, uniform sides  
- Wearing face should be dry, smooth, and crack-free  
- Consistent colour and defined surface features

Dimensional Tolerances:  
- Thickness, Length & Width: ±2mm  
- Bowing: ±1.5mm  
- Wedging: max 2mm difference between diagonals

Finish and Appearance:  
- No slurry residue, plucking, or blemishes on surface  
- Chamfers should be clean and consistent  
- Vibration marks should be minimal and controlled

Vacuum and Drainage Conditions:  
- Vacuum lifters must be clean and seal properly  
- Buckets should drain quickly and completely  
- No standing water; no oil or solids in recycled water

Maintenance Reminders:  
- Ensure all mould components are clean and aligned  
- Regularly inspect die heads, filters, and vac plates  
- Drain bed and WTO system should be flushed routinely